



EQUATORIAL DRILLER®: The cost effective solution for efficient deep water drilling in mild environment.

www.moonpool.com.sg REV 1c

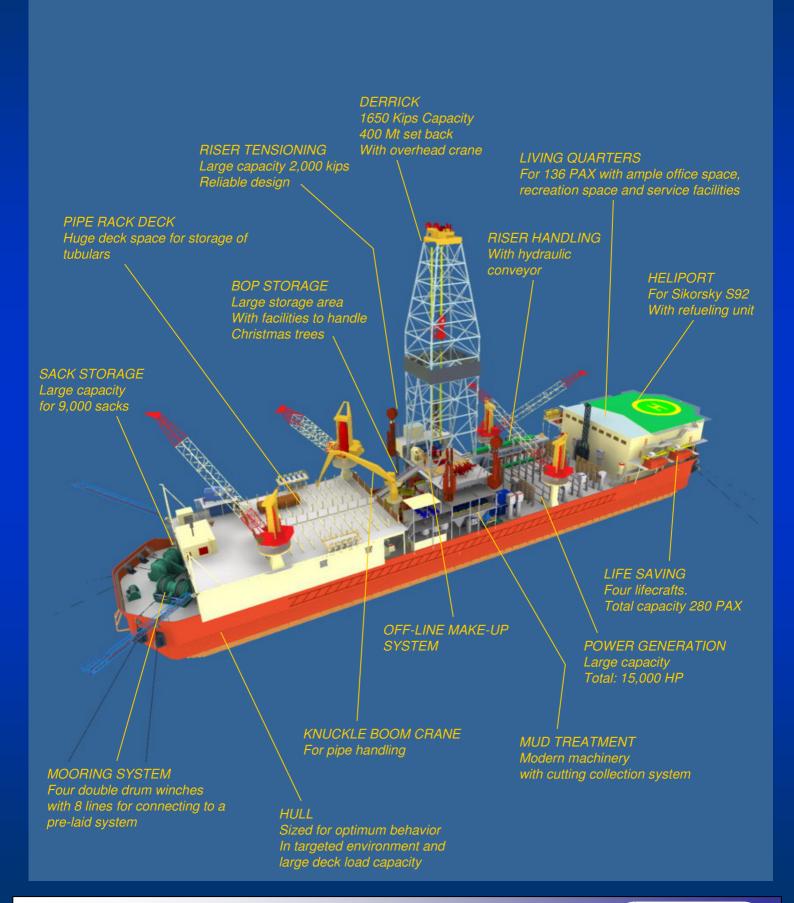
Concept

The ED concept was born from the experiences of the Unocal 76 Deepwater Asia Team from 1997-2005. The Team drilled over 150 deepwater wells and developed the only deepwater field in Indonesia at West Seno. It was clear during this time frame that the deepwater drilling rigs and deepwater production platforms designed for the industry heartland (North Sea, Gulf of Mexico, Brazil) represented significant capital "over kills' in the benign ocean conditions of the tropics. For example the West Seno field was developed with a mini-TLP and a production barge to significantly lower capital costs – neither concept could be used outside the tropics.

Current state of the art deepwater rigs cost \$600MM plus to build, but are "highly over qualified" for drilling in the tropics. The ED76 will cover 95% plus of the market in the tropics for less than half the capital of the *heartland* rigs.

The ED 168 is designed to drill in 7,000ft of water in the subsea BOP mode and 8,500ft of water in the surface stack BOP mode. The rig is capable of drilling 30,000ft below the mudline.







KEY FEATURES

- Deep water drilling capabilities using well proven and easy-to-handle drilling equipment.
- Capable of operations with surface BOP or subsea BOP in equatorial environment.
- Large Variable Load capacity, large deck space.
- Low maintenance and operating cost.
- Zero-discharge capability integrated from the early design stage of the vessel.
- Large BOP storage platform allowing safe maintenance and improved handling operations. Include facilities for handling wellheads and Shut In Device (SID).
- Fully integrated and ergonomic system for driller's control and instrumentation.
- High standard accommodations.



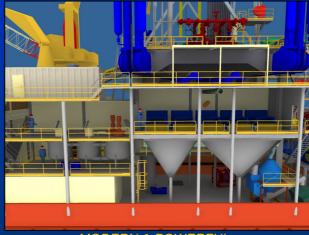
DRILLING CONTROL WITH THE LATEST TECHNOLOGY



LARGE MOONPOOL 20mx9m



LARGE BOP & CHRISTMAS TREE STORAGE AREA



MODERN & POWERFUL MUD SYSTEM



OUTLINE SPECIFICATIONS

MAIN CHARACTERISTICS

Design ED 168 Class

Designer Moonpool Consultants Pte Ltd – Singapore

Builder TBD (shipyard in Asia)
Type Equatorial Drilling barge
Drilling Depth 9,144m (30,000 ft)
Water Depth From 50 m (165 ft)

Up to 2,135m (7,000 ft) w/ subsea BOP stack Up to 2,600m (8,500 ft) w/ surface BOP stack

Classification Bureau Veritas

Flag TBD

Accommodation 136 Pax in single or double berth cabins



DERRICK & DRILL FLOOR

Max Hook Load (or rotary load)	680 Mt	1,500 kips
Max Set Back Load	400 Mt	880 kips
Max Set Back load "Field Move"	400 Mt	880 kips
Riser Tensioning Capacity	907 Mt	2,000 kips

VARIABLE LOADS (1)

Field Move 10,000 Mt
Tow "moderate environment" 7,300 Mt
Long Ocean Tow 3,000 Mt

VL at normal operating draft 7,300 Mt VL at load line draft (Max) 14,600 Mt

(1) These values are preliminary and depend on the actual equipment installed on board.

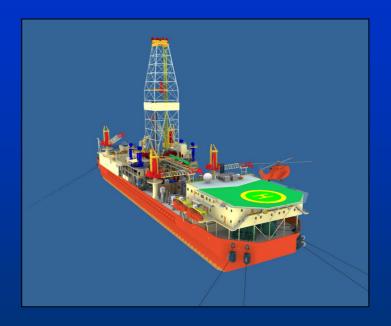
CAPACITIES

Ballast Sea Water	12,440 m ³	
Fuel Oil	960 m ³	6,040 bbls
Potable Water	670 m ³	4,200 bbls
Drill Water	2,530 m ³	15,900 bbls
Active & Reserve Mud	900 m ³	5,660 bbls
Base Oil	880 m³	5,530 bbls
Brine	220 m ³	1,380 bbls
Bulk Mud	350 m ³	12,360 ft ³
Bulk Cement	350 m ³	12,360 ft ³
Sack material		9,000 sacks

Designed for Sikorsky 92

MAIN DIMENSIONS

Hull Length	161 m	528 ft
Hull Breadth	31 m	102 ft
Hull Breadth at water line	27 m	89 ft
Hull Depth	10 m	33 ft
Normal Operating Draft	4.75 m	
Max Transit Draft (M.E.)	5.50 m	
Maximum Load Line Draft	6.50 m	
Moonpool		
Width	9.0 m	
Length	20.0 m	(excluding beach)





Helideck

MAIN EQUIPMENT

Diocol Engines	POWER EQUIPMENT			
Diesel Engines	Six CUMMINS QSK 60 - 2,500 HP each Total power 15,000 HP			
Generators	Six 2500 KVA, 4160 V			
Emergency	One CUMMINS KTA 50, 1500 HP			
Generator	With 1250 KVA generator 480 V			
VFDs	As required for mud pumps, drawworks & TDS			
	DRILLING EQUIPMENT			
Derrick	185 ft clear height, base 39 ft x 42 ft			
	1650 kips static capacity on 14 lines			
	Racking area for 25,000 ft of 5-7/8" drill pipe & 12,500 ft of 3.5" drill pipe.			
Tubular & riser	One power slip Varco PS 30			
handling	One bridge crane above racking board			
	One auxilliary DP robot-connector and two			
	auxilliary mouse holes			
	One knuckle boom crane for pipe handling			
	One tubular conveyor (pipe rack to V-door)			
	One riser handling system, hydraulic.			
Drawworks	NOV ADS-30Q - 6,000 HP, AC powered, regenerative braking, multiple discs brake, water			
	cooled.			
Top drive	NOV TDS 8SA with raised backup system,			
	Rated 750 short ton, AC motor 1450 HP			
Heave	NOV Hydro pneumatic passive, in-line mounted. 600			
Compensator	kips capacity compensating			
Rotary Table	(1,500 kips locked) NOV RST 60. Hydraulic, rated 1000 ton, 60.5"			
Hotary rabic	opening.			
High torque	•One hydraulic Iron Roughneck, NOV ST 120,			
make-up / brake-	pedestal mounted.			
out	•One NOV hydraulic cathead 30,000 lbs pull.			
Drill Floor Winches	Three air winches (2x7 Ton, 1x5 ton) One man-rider air winch			
Access Basket	One NOV Hydralift telescopic stabbing basket			
	installed in the derrick.			
Slick Line Unit	One Mathey wireline unit			
	MUD OVOTEM			
Mud Tanks	MUD SYSTEM •11 Mud pits, 3 slugging pits			
Muu Tanks	Two mud pits fitted with HP shear system Two mud pits fitted with HP shear system			
	One trip tank, one stripping tank			
Slush Pumps	•Three Triplex pumps NOV 14-P-220			
	2,200 HP each, AC powered,			
	9" bore x 14 "stroke. Rating 7,500 psi			
	•All HP mud piping rated 7,500 psi			
	•Riser booster line 5,000 psi.			
Mud mixing	•Two VORTEX mud shear mixer with hoppers			
	One VORTEX high rate auto-mixer			
	• 4 transfer / mixing pumps			
Brine Mixing	One brine shear mixer with hopper Independent transfer/mixing nump % nining			
Mud process	 Independent transfer/mixing pump & piping. 5 dual deck shale shakers. Total: 2,000 gpm. 			
widd process	3 mud process tanks			
	• 2 degasser, Burgess type, 1000 gpm each			
	• 1 cutting dryer			
	• 2 mud centrifuges (3 rd party)			
	Cutting collection system (screw conveyors)			

OFMENT OVOTEN		
CEMENT SYSTEM Cement Tank Partially remote controlled bulk transfer system		
Cement rank Cementing	TBD – Space allocated for diesel powered system.	
Equipment		
Piping	Stand pipe manifold and associated piping rated 15,000 psi	
	ELL CONTROL & RISER SYSTEMS	
Diverter system	NOV Shaffer diverter 60-1/2" Two outboard lines	
Subsea BOP	One CAMERON 18-3/4" 15,000 psi stack with two	
system	double rams & two annulars	
	•CAMERON Load King 2.0 marine riser 21" diameter with buoyancy modules.	
Surface BOP	One BOP stack 18-3/4" 10,000 psi with:	
system (option)	Two double rams 10,000 psi	
	One annular 5,000 psi	
	hydraulic connector	
BOP Control	CAMERON BOP control system type MUX electro-	
	hydraulic last generation with hydraulic control of surface stack.	
Kill & Choke	One manifold 15,000 psi	
manifold	One glycol injection unit	
BOP Handling	3 BOP carts hydraulically operated	
	1 BOP transporter hydraulically operated	
	2 hydraulic riser hang-off beams SWL 700t	
	• 2 air hoists 60 Mt each under drill floor	
	4 air winches 5 ton each in moonpool area	
	• 2 man rider air winches in moonpool area	
	telescopic maintenance baskets	
BOP testing	CAMERON BOP stumps & test pump.	
Riser tensioners	DTI double wire tensioners with total capacity of 2,000 kips (8x250 kips)	
	Stroke 50 ft	
	Two HAMWORTHY HP air compressors	
King Post Cranes	AUXILLIARY EQUIPMENT	
King Post Cranes	Four SEATRAX offshore hydraulic cranes: •One unit w/ 100 ft boom, 85 Mt @ 8m radius	
	•Two units w/ 100 ft boom, 70 Mt @ 8m radius	
	•One unit w/ 100 ft boom, 40 Mt @ 8m radius	
Heliport	Compliant with UK CAP 437 regulation	
	One refueling unit	
Mooring system	Four NOV BLM double Drum anchor winches, with 1,000m of 3.5" wire, 8 fairleaders.	
	1,000m of 5.5 wire, oranicaucis.	
Water Makers	Two ALFA LAVAL water makers, vapor compression	
Corvine Air	type. Capacity: 50 m³/day each.	
Service Air Compressors	Four compressors each 860m³/h @ 10.5 bar Two air dryers 2,500 m³/h each	
Safety Equipment	One rescue boat	
Duroty Equipment	Four survival crafts, 70 men each	
	H2S and combustible detection system	
	Water Mist unit for fire fighting	
Controlled	•Allow the collection, storage and treatment of drain	
Discharge	fluids: oily water, muddy water, rain water, grey and	
System	black water.	



General Arrangement

